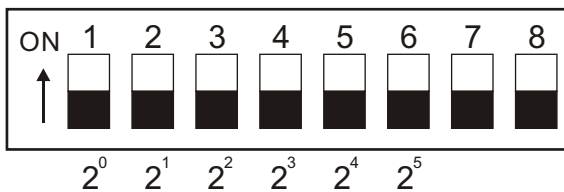


## 接線方式:

端子代碼	說明
+24V	接電源供應器 +24V (最大 250mA)
0V	接電源供應器 0V
D+ / A	RS-485 +
D- / B	RS-485 -
SG / G	RS-485 GND (參考點, 可不接)
X0 ~ X7 Y0 ~ Y7	輸入 8 點 / 輸出 8 點
COM	PNP : 輸入點之 Common 點, 與 +24V 同位 NPN : 輸入點之 Common 點, 與 0V 同位

SW	說明
1	Station bit 0
2	Station bit 1
3	Station bit 2
4	Station bit 3
5	Station bit 4
6	Station bit 5
7	OFF = None parity check, 1 stop bit ON = None parity check, 2 stop bit
8	OFF = Baud rate 9600 ON = Baud rate 19200

## 指撥開關:



1 ~ 6 Pin 設定站號 : 1 ~ 63

7 Pin 設定通訊格式 : OFF N. 8. 1

ON N. 8. 2

8 Pin 設定鮑率 : OFF 9600

ON 19200

## Modbus Protocol Register Address :

PM SCADA	Address	Code	Word	Function	Range
40001	0000H	03H	1	Read X0 ~ X7	0000H ~ 00FFH
40002	0001H	03H/06H	1	Read / Write Y0 ~ Y7	0000H ~ 00FFH

## Ex: 讀取第一站資料

Send : 01 03 00 00 00 01 CRC 01 03 00 00 00 02 C4 0B 讀取 in / out

Received : 01 03 02 XX XX CRC 01 03 04 00 00 00 00 CRC  
DI DO