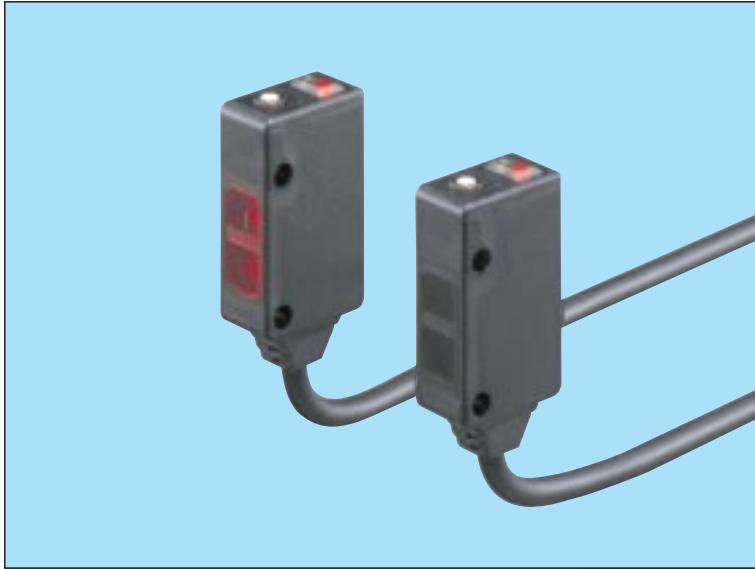


EX-40 SERIES

Amplifier Built-in Convergent Reflective Photoelectric Sensor

AUDIN

Composants & systèmes d'automatisme
7 bis rue de Tinquex - 51100 Reims - France
Tel. +33(0)326042021 • Fax +33(0)326042820
http://www.audin.fr • e-mail info@audin.fr



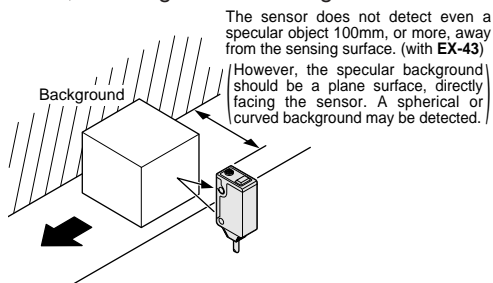
Reliable Object Detection in Limited Area

CE Marked

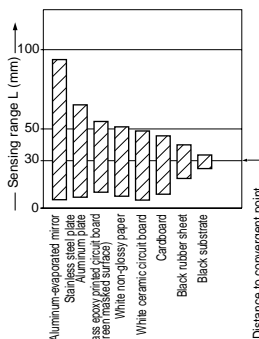
Conforming to EMC Directive

Stable Convergent Distance Sensing

Due to convergent distance sensing, the color or material of the object has almost no effect. Further, the background also has very little effect, enabling stable sensing.

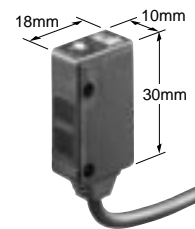


EX-43: Correlation between material and sensing range



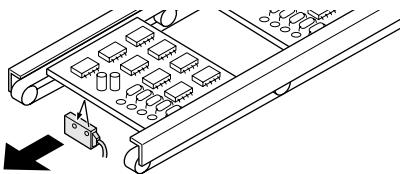
Compact Size (W10 × H30 × D18mm)

It can be installed in a limited space.

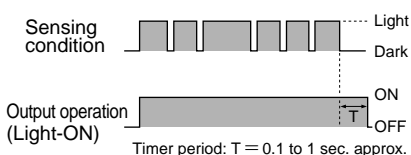


Variable OFF-delay Timer (EX-43T only)

The spot-beam type EX-43T is incorporated with an OFF-delay timer. The variable OFF-delay timer is useful for detecting a printed circuit board regardless of small holes, cutouts or electronic parts on it.

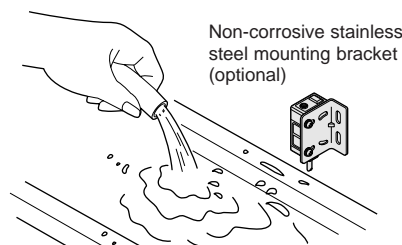


Time chart



Waterproof

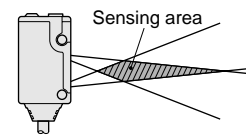
Due to its IP67 construction, there is no problem even if water splashes on the sensor, as on a food processing line.



Note: However, take care that if it is exposed to water splashes during operation, it may detect a water drop itself.

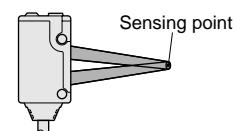
Various Applications

Convergent type



In the limited sensing area, the sensor is not affected by small perforations or unevenness. It is suitable for presence detection.

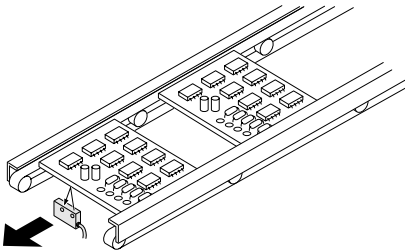
Spot-beam type



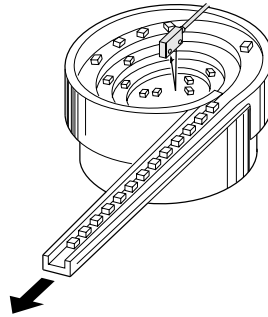
- Visible red spot beam allows easy targeting.
- It is suitable for positioning because of its 0.05mm repeatability.

APPLICATIONS

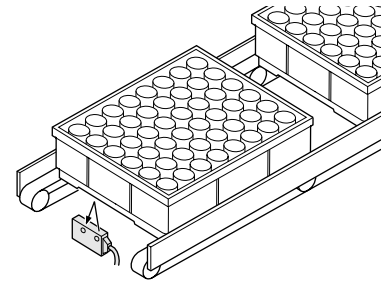
Determining PCB position



Sensing parts in feeder



Positioning trays



ORDER GUIDE

| Type | Appearance | Sensing range (Note 1) | Model No. | Sensitivity adjuster | Timer function | Emitting element |
|-----------------|------------|------------------------|---------------|----------------------|----------------|------------------|
| Convergent type | | | EX-42 | — | — | Infrared LED |
| | | | EX-44 | Incorporated | | |
| Spot-beam type | | | EX-43 | — | Incorporated | Red LED |
| | | | EX-43T | | | |

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets (two types).

Note: 1) The sensor does not detect even a specular background if it is separated by the distance specified below.

EX-42 ... 150mm or more, **EX-44** ... 300mm or more, **EX-43** and **EX-43T** ... 100mm or more

(These are typical values. However, the specular background should be a plane surface, directly facing the sensor.)
 (A spherical or curved background may be detected.)

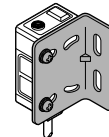
OPTIONS

| Designation | Model No. | Description |
|--|------------------|-------------------------|
| Sensor mounting bracket | MS-EX40-1 | Rear mounting bracket |
| | MS-EX40-2 | Bottom mounting bracket |
| Universal sensor mounting stand (Note) | MS-AJ | Basic assembly |
| | MS-AJ-A | Lateral arm assembly |

Note: Refer to P.310~ for details of the universal sensor mounting stand.

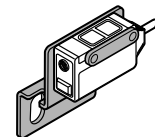
Sensor mounting bracket

• **MS-EX40-1**



Two M3 (length 16mm) screws with washers are attached.

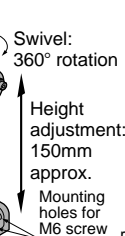
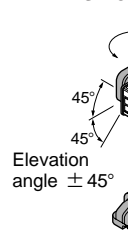
• **MS-EX40-2**



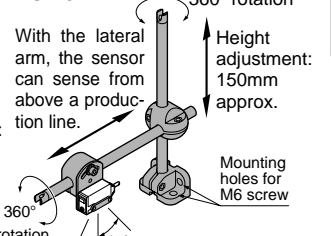
Two M3 (length 16mm) screws with washers are attached.

Universal sensor mounting stand

• **MS-AJ**



• **MS-AJ-A**



Swivel: 360° rotation
 Elevation angle $\pm 45^\circ$
 Height adjustment: 150mm approx.
 Mounting holes for M6 screw
 360° rotation
 45° angle adjustment
 With the lateral arm, the sensor can sense from above a production line.
 Height adjustment: 150mm approx.

EX-40

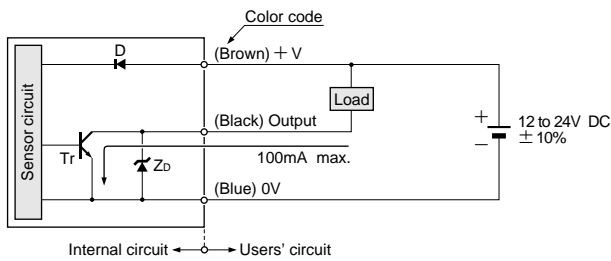
SPECIFICATIONS

| Item | Type Model No. | Convergent type | | Spot-beam type | |
|---|--------------------------|--|--|--|---|
| | | EX-42 | EX-44 | EX-43 | EX-43T |
| Sensing range | | 5 to 38mm (Conv. point: 20mm) with white non-glossy paper (50 × 50mm) | 10 to 70mm (Conv. point: 40mm) with white non-glossy paper (50 × 50mm) | 20 to 35mm (Conv. point: 30mm) with white non-glossy paper (50 × 50mm) | |
| Min. sensing object | | φ0.2mm copper wire (Setting distance: 20mm) | φ0.2mm copper wire (Setting distance: 40mm) | φ0.03mm gold wire (Setting distance: 30mm) | |
| Hysteresis | | 15% or less of operation distance | | 10% or less of operation distance | |
| Repeatability (perpendicular to sensing axis) | | 0.1mm or less (Setting distance: 20mm) | 0.2mm or less (Setting distance: 40mm) | 0.05mm or less (Setting distance: 30mm) | |
| Supply voltage | | 12 to 24V DC ± 10% Ripple P-P 10% or less | | | |
| Current consumption | | 35mA or less | | | |
| Output | | NPN open-collector transistor • Maximum sink current: 100mA • Applied voltage: 30V DC or less (between output and 0V) • Residual voltage: 1.5V or less (at 100mA sink current) 0.4V or less (at 16mA sink current) | | | |
| | Utilization category | DC-12 or DC-13 | | | |
| | Output operation | Light-ON | | | |
| | Short-circuit protection | Incorporated | | | |
| Response time | | 0.5ms or less | | | |
| Operation indicator | | Red LED (lights up when the output is ON) | | | |
| Stability indicator | | Green LED (lights up under stable light received condition or stable dark condition) | | | |
| Sensitivity adjuster | | _____ | Continuously variable adjuster | | _____ |
| Timer function | | _____ | | | Variable OFF-delay timer (0.1 to 1 sec. approx.) (Note) |
| Environmental resistance | Pollution degree | 3 (Industrial environment) | | | |
| | Protection | IP67 (IEC) | | | |
| | Ambient temperature | - 25 to + 55°C (No dew condensation or icing allowed), Storage: - 30 to + 70°C | | | |
| | Ambient humidity | 35 to 85% RH, Storage: 35 to 85% RH | | | |
| | Ambient illuminance | Sunlight: 10,000ℓx at the light-receiving face, Incandescent light: 3,000ℓx at the light-receiving face | | | |
| | EMC | Emission: EN50081-2, Immunity: EN50082-2 | | | |
| | Voltage withstandability | 1,000V AC for one min. between all supply terminals connected together and enclosure | | | |
| | Insulation resistance | 20MΩ, or more, with 250V DC megger between all supply terminals connected together and enclosure | | | |
| | Vibration resistance | 10 to 500Hz frequency, 3mm amplitude (20G max.) in X, Y and Z directions for two hours each | | | |
| | Shock resistance | 500m/s ² acceleration (50G approx.) in X, Y and Z directions for three times each | | | |
| Emitting element | | Infrared LED (modulated) | | Red LED (modulated) | |
| Material | | Polyalylate | | | |
| Cable | | 0.2mm ² 3-core cabtyre cable, 2m long | | | |
| Cable extension | | Extension up to total 100m is possible with 0.3mm ² , or more, cable. | | | |
| Weight | | 45g approx. | | | |
| Accessory | | _____ | Adjusting screwdriver: 1No. | | |

Note: The timer is always effective.

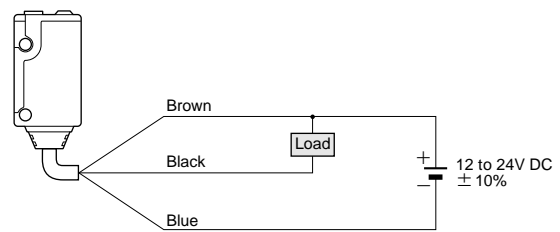
I/O CIRCUIT AND WIRING DIAGRAMS

I/O circuit diagram



Symbols ... D: Reverse supply polarity protection diode
 Zb: Surge absorption zener diode
 Tr: NPN output transistor

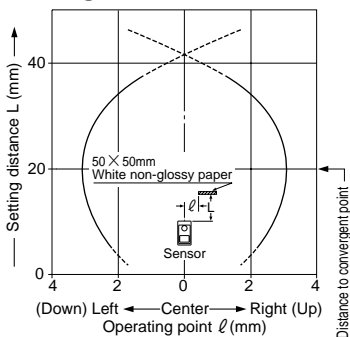
Wiring diagram



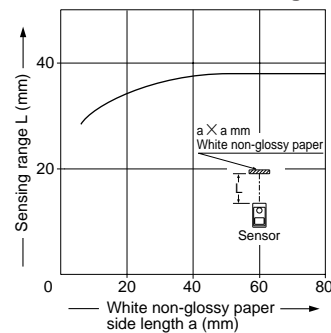
SENSING CHARACTERISTICS (TYPICAL)

EX-42

Sensing field



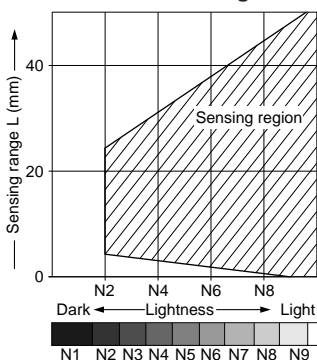
Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (white non-glossy paper 50 × 50mm), the sensing range shortens, as shown in the left graph.

(For plotting the left graph, a sensor having a sensitivity such that it can just detect a 50 × 50mm white non-glossy paper at a distance of 38mm has been used.)

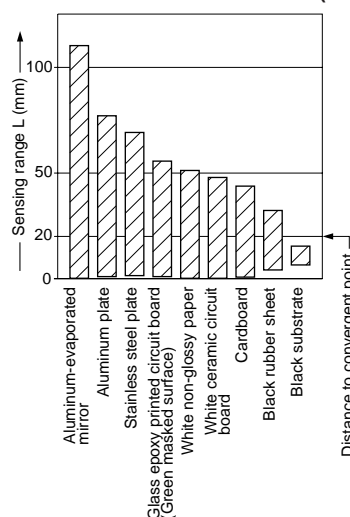
Correlation between lightness and sensing range



The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

(Lightness shown on the left) may differ slightly from the actual object condition.

Correlation between material (50 × 50mm) and sensing range



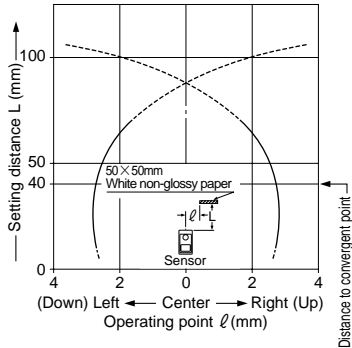
The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

EX-40

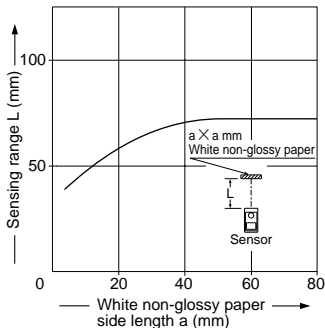
SENSING CHARACTERISTICS (TYPICAL)

EX-44

Sensing field



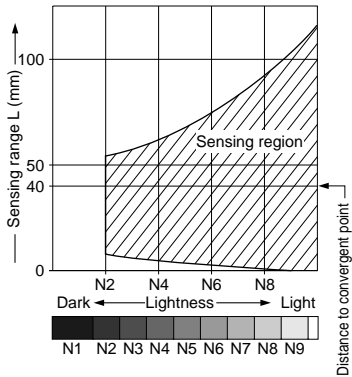
Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (white non-glossy paper 50 × 50mm), the sensing range shortens, as shown in the left graph.

(For plotting the left graph, the sensitivity has been set such that a 50 × 50mm white non-glossy paper is just detectable at a distance of 70mm.)

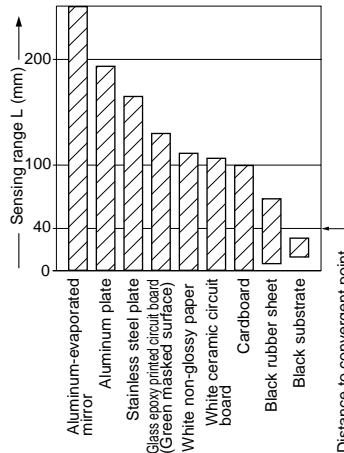
Correlation between lightness and sensing range



The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products. (The graph is drawn for the maximum sensitivity setting.)

(Lightness shown on the left may differ slightly from the actual object condition.)

Correlation between material (50 × 50mm) and sensing range

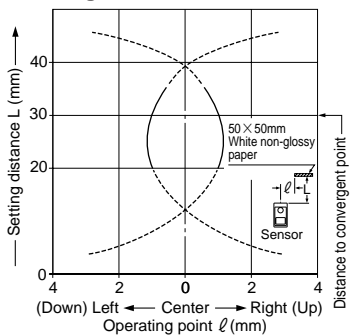


The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

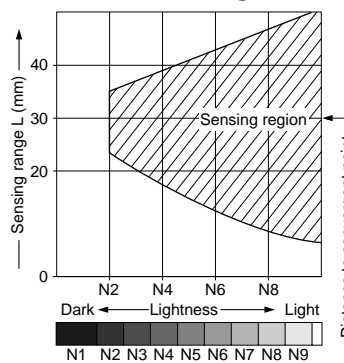
(The graph is drawn for the maximum sensitivity setting.)

EX-43 EX-43T

Sensing field



Correlation between lightness and sensing range

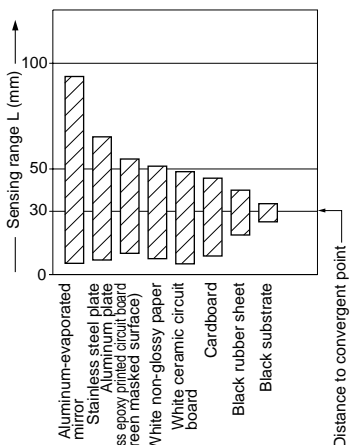


The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

(The graph is drawn for the maximum sensitivity setting. However, EX-43T does not incorporate the sensitivity adjuster.)

(Lightness shown on the left may differ slightly from the actual object condition.)

Correlation between material (50 × 50mm) and sensing range



The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

(The graph is drawn for the maximum sensitivity setting. However, EX-43T does not incorporate the sensitivity adjuster.)

PRECAUTIONS FOR PROPER USE

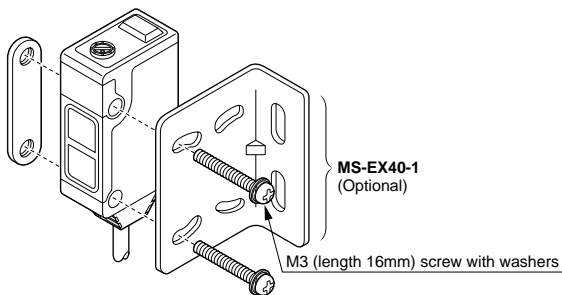
Refer to P.820~ for general precautions.



This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

Mounting

- With the optional sensor mounting bracket, the tightening torque should be 0.5 N·m or less.



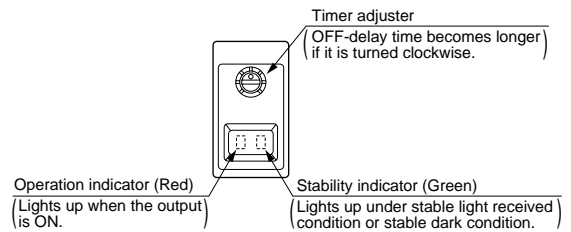
Others

- Do not use during the initial transient time (50ms) after the power supply is switched on.

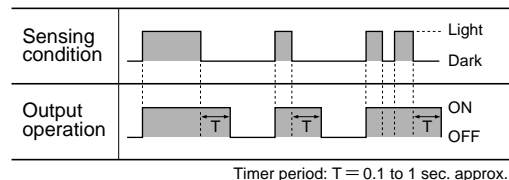
Timer function (Only for EX-43T)

- The variable OFF-delay timer prolongs the output for a certain period (0.1 to 1 sec. approx.). It is useful when the connected device has a slow response time or when small objects are sensed and the signal width is small. (The timer is always effective.)

Adjusters



Time chart



EQ-20

EQ-30

EX-40

RX

Amplifier Built-in Type

RX-LS200

CY

EX

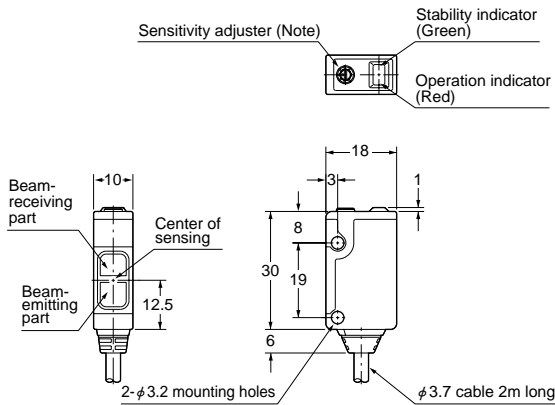
PX-2

RT-610

EX-40

DIMENSIONS (Unit: mm)

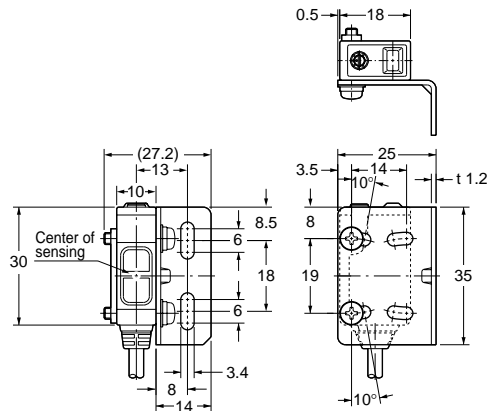
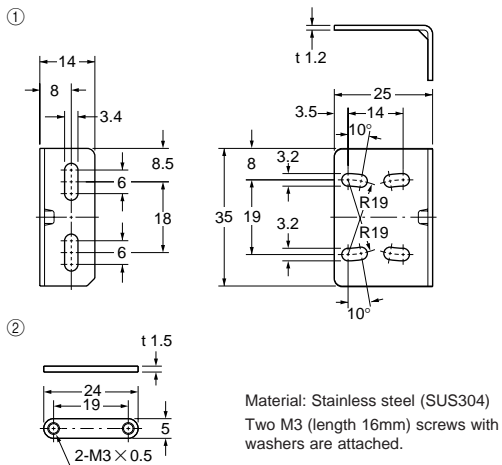
EX-42 EX-44
EX-43 EX-43T Sensor



Note: EX-42 does not incorporate it.
In EX-43T, it is the timer adjuster.

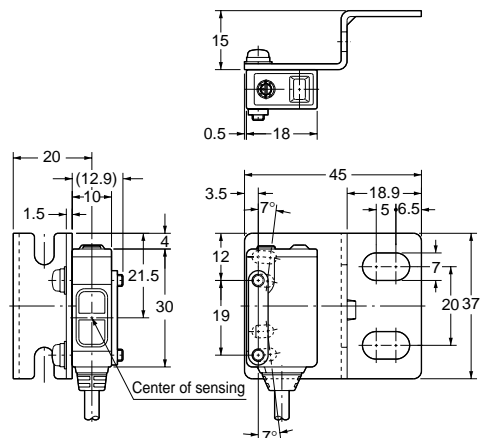
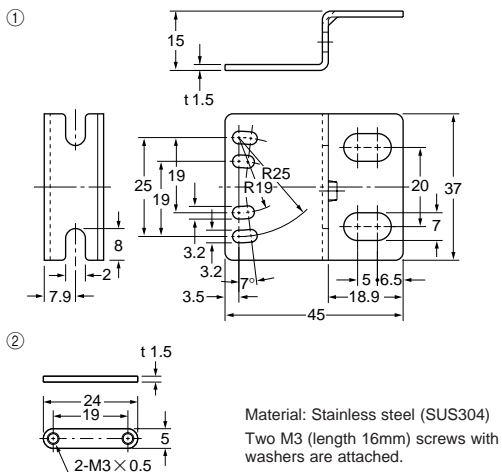
MS-EX40-1 Sensor mounting bracket (Optional)

Assembly dimensions



MS-EX40-2 Sensor mounting bracket (Optional)

Assembly dimensions

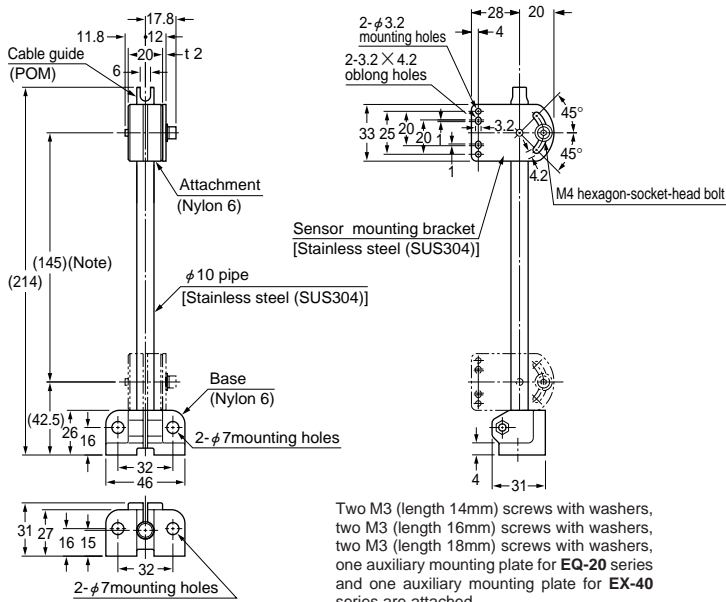


DIMENSIONS (Unit: mm)

MS-AJ

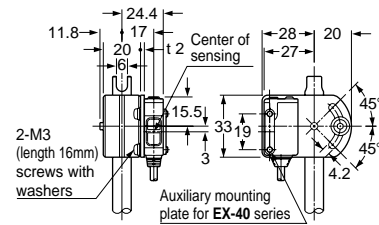
Universal sensor mounting stand: basic assembly (Optional)

Assembly dimensions (Mounting part only)



Two M3 (length 14mm) screws with washers, two M3 (length 16mm) screws with washers, two M3 (length 18mm) screws with washers, one auxiliary mounting plate for EQ-20 series and one auxiliary mounting plate for EX-40 series are attached.

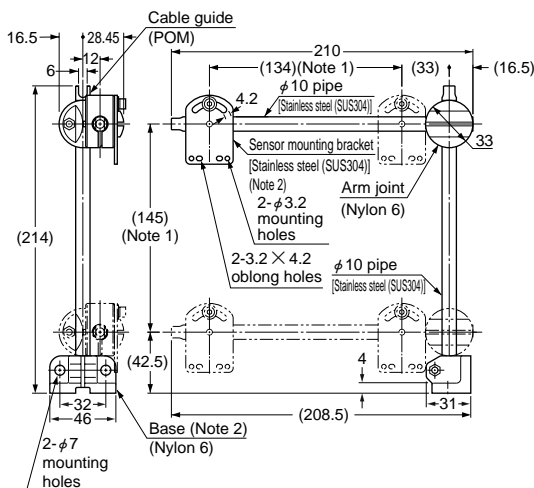
Note: The dimensions in the brackets indicate the adjustable range of the movable part.



MS-AJ-A

Universal sensor mounting stand: lateral arm assembly (Optional)

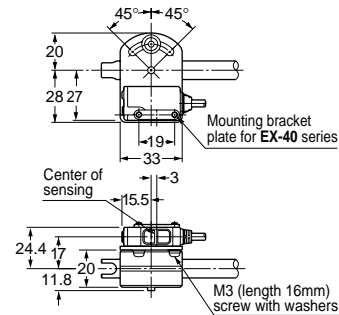
Assembly dimensions (Mounting part only)



Two M3 (length 14mm) screws with washers, two M3 (length 16mm) screws with washers, two M3 (length 18mm) screws with washers, one auxiliary mounting plate for EQ-20 series and one auxiliary mounting plate for EX-40 series are attached.

Notes: 1) The dimensions in the brackets indicate the adjustable range of the movable part.

2) Refer to MS-AJ (basic assembly) for the assembled diagram with the base, sensor mounting bracket, sensor or reflector.



EQ-20

EQ-30

EX-40

RX

Amplifier Built-in Type

RX-LS200

CY

EX

PX-2

RT-610